

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the Specification as follows:

Please replace the paragraph beginning at page 19, line 31, and ending on page 20, line 2, with the following paragraph:

-- Subsequently to the carcass ply 2, said annular reinforcing structures are completed by deposition of a further pair of bead cores 11 at a position axially external to said bead cores 10. For example, in the exemplary embodiments shown in Figs. 1 and 6-12, the bead cores 10 and 11 are disposed at the same radial position. Accomplishment of the bead cores 11 takes place following the same modalities as previously illustrated for deposition of the bead cores 10 and substantially using the same materials. --